



12th World Bamboo Congress

Taiwan, 18-22 April, 2024

www.worldbamboo.net



Bamboo: A potential source of lignocellulosic biomass for production of advanced biofuels

Harjit Kaur Bajwa, Oinam Santosh, and Chongtham Nirmla*

Department of Botany, Panjab University, Chandigarh, 160014, India

Abstract

Advanced biofuels or second-generation fuels are considered as promising means for providing sustainable mobility. Switchgrass, energy cane and poplar are some prominent biofuel crops which have been improved for biofuel traits through genetic engineering and genotype-assisted breeding. Dedicated biofuel crops have yet to emerge at industrial scale and some plants such as bamboos are exceptionally designed by nature and attracting an incredible level of attention. Bamboo is a fast-growing woody grass and a rich source of lignocellulose and can play a significant role in energy conversion. The conversion of lignocellulosic biomass to ethanol provides a sustainable energy production system. Moreover, it is a low-cost and easily available bioresource in India. Bamboo has a chemical composition of 40-48% cellulose, 24-28% hemicellulose, and 20-26% lignin, implying that there is a massive pool of cell wall sugars available for bioethanol synthesis. They are harvested and re-grown from the same stand quickly without causing damage to the plant because of their tremendous growth rate. Hence, bamboo being a rich source of lignocelluloses has the potential to be used as a feedstock for producing bioethanol using technologically and economically feasible techniques.

Keywords Bamboo; Lignocellulose; Fermentation; Biofuel

**Corresponding Author: Nirmla Chongtham, Department of Botany, Panjab University, Chandigarh, 160014, India*

1. Introduction

First-generation liquid biofuels produced primarily from cereals, sugar crops and oil seeds have now come under careful examination because of high processing cost, competition for land and water used for production of food and fibre crops, increased commodity prices for food and animal feeds etc. The collective impacts of these several issues have aroused the interest in producing second-generation biofuels produced from non-food lignocellulosic biomass (Sims et al. 2010). Lignocellulosic biomass is considered as a potential source of second-generation biofuel and a promising alternative to petroleum-based fuel (Yousuf et al. 2020). Though, sugar cane bagasse, forest residues and cereal straw are prominent examples of lignocellulosic biomass, a dedicated biofuel source have yet to emerge at industrial scale.

Bamboo is a rich source of cellulose, hemicellulose and lignin and considered as an ideal candidate for production of second-generation biofuel. Other inherent features that make bamboo a potential second-generation biofuel source include its high abundance, rapid growth rate, perennial nature, low maintenance requirements and biochemical composition similar to wood (Scurlock 2000). Bamboo belongs to the family Poaceae and subfamily Bambusoideae has 116 genera with approximately 1575 species. It differs from conventional grass in terms of height, width and size (Singh et al. 2013; Xiu-hua et al. 2017) and best known for its fast growth, flowering, and exceptional physical and mechanical properties (Hung and Wu 2010). It is the fastest growing plant on the planet, and matures considerably faster than other plants. In terms of the entire bamboo population, India is the second largest producer country, with 160 species, after China, which has 500 species (Bystriakova 2003; Bystriakova et al. 2004).

Biofuel production from lignocellulosic biomass derived from agriculture has been studied all over the world. In terms of quality, the fuel produced is trustworthy, but it does come with the requirement of a pretreatment techniques. Bio-ethanol production from bamboo follows the same general procedure as ethanol synthesis from lignocellulosic biomass, which includes pretreatment, enzymatic hydrolysis, and fermentation (Keshwani and Cheng 2009). For producing sustainable transportation fuels from bamboo, technologically and economically feasible techniques are required (Hsu et al. 1980; Littlewood 2014). The present study was planned to briefly discuss the properties and applications of bamboo as a raw material for production of advanced biofuels.

2. Bamboo as a potential source of lignocellulosic biomass

Bamboo is a fascinating feedstock for bioethanol production, as it contains high lignocellulosic content and low ash content. Lignocellulose has plentiful sugar reserves including pentose and hexose and can be transformed to alcohol. Its rapid growth and high productivity also make it a promising source of second-generation biofuels (Sumardiono et al. 2022). Bamboos grow worldwide except in Antarctica and mainly concentrated in Asia, Africa and Latin America. Most of them grow in tropical and subtropical regions with good monsoon and heat conditions and few are grown in temperate and sub-arctic regions. Southeastern China, Southwestern China and the Indian subcontinent have concentrated 80% of the world's bamboo species and 90% of the total bamboo forest area. India, Japan and China are the best Asian countries for bamboo production. India accounts for roughly half the total area of bamboo reported in Asia and approximately 70% together with China. Due to large-scale planting of bamboo in China, the bamboo area has increased by 10% in Asia over the last 15 years. India is the second largest bamboo producing country after China with total 148 species in 29 genera out of which 90 species of bamboo are distributed in the northeastern states alone (FSI 2011).

The carbon absorbed by bamboo is primarily stored in the form of cellulose, hemicellulose and lignin and they contribute around 90% of the total bamboo mass however, content may vary from species to species depending on the environmental conditions and age of the bamboo species. Chemical composition of various bamboo species has been studied by several researchers, results indicate that the mass fraction of cellulose, hemicellulose and lignin in various species varied in the ranges from 30% to 60%, 15% to 50% and 18% to 40% respectively (Table 1). Furthermore, the average calorific value of bamboo pellets is 17,650J/Kg, which satisfies the minimum requirement for commercial use (Akinlabi et al. 2017). Bamboo is therefore considered a feasible substitute to fossil fuels. It has also reported that 143 L of ethanol can be extracted from each dry ton of bamboo. However, for maximum release of sugar and ethanol yield from bamboo, optimal transformation process is yet to be identified. The lignocellulose biomass can be converted into ethanol by following three main steps viz. pretreatment of biomass, enzymatic saccharification to release cell wall sugars and fermentation to change sugars into ethanol. Pretreatment is crucial to ensure sufficient yields of fermentable sugars. According to Littlewood (2014), when bamboo is pretreated with liquid hot water and dilute acid, a higher level of sugar can be generated. Besides, strong

governmental support, research and development, abundant raw materials and labour also play a key role in bioethanol production from bamboo (Alexander and Torres 2011).

Table 1. Chemical composition (%) of various bamboo species.

Species	Cellulose	Hemicellulose	Holocellulose	Lignin	References
<i>Bambusa balcooa</i>	43	-	70	22	Hossain et al. 2022
<i>Bambusa blumeana</i>	40-45	-	65-72	22	Liese and Tang 2015
<i>Bambusa tulda</i>	46	-	68	28	Hossain et al. 2022
<i>Bambusa tuldoidea</i>	35	32	67	23	Corriea 2011
<i>Bambusa vulgaris</i>	43	-	67-69	23	Liese and Tang 2015
	45	-	72	28	Jansiri et al. 2021
	42	-	68	27	Hossain et al. 2022
<i>Bambusa vulgaris</i> Var <i>vulgaris</i>	<40	<50	>80	-	Maulana et al. 2020
<i>Bambusa vulgaris</i> Var <i>striata</i>	>40	>30	70	>30	Maulana et al. 2020
<i>Bambusa longispiculata</i>	50	27	74	-	Jansiri et al. 2021
<i>Dendrocalamus longispathus</i>	43	-	68	27	Hossain et al. 2022
<i>Dendrocalamus asper</i>	44	18	74-80	28	Liese and Tang 2015; Fatriasari 2016
	<50	30	<80	>30	Maulana et al. 2020
	41	30	-	27	Leenakul and Tippayawong 2013
<i>Dendrocalamus giganteus</i>	40-47	15-21	-	26	Wang et. al. 2016; Xiao et. al. 2013
	40	>30	>70	<40	Maulana et al. 2020
<i>Dendrocalamus latiflorus</i>	42	-	65	26	Lin et.al. 2016
<i>Dendrocalamus membranaceus</i>	47	-	71	29	Jansiri et al. 2021
<i>Dendrocalamus</i> sp.	47	16	-	18	Kuttiraja et al. 2010
<i>Gigantochloa apus</i>	50	<30	80	<25	Maulana et al. 2020
<i>Gigantochloa</i>	<60	>20	<80	>25	Maulana et al.

<i>atroviolacea</i>					2020
<i>Gigantochloa</i>	51	-	79	25	Wahab et. al.
<i>brang</i>					2013
<i>Gigantochloa</i>	33	-	84	26	Wahab et. al.
<i>levis</i>					2013
<i>Gigantochloa</i>	47	-	74	33	Wahab et. al.
<i>scortechinii</i>					2013
	55	-	81	-	Salim et al.
					2008
<i>Gigantochloa</i>	>30	<40	70	<30	Maulana et al.
<i>pseudoarundinacea</i>					2020
<i>Gigantochloa</i>	38	-	84	30	Wahab et. al.
<i>wrayi</i>					2013
<i>Neosinocalamus</i>	45	-	-	28	Yang et al. 2019
<i>affinis</i>					
<i>Oxytenanthera</i>	52	17	-	23	Tolessa et al.
<i>abyssinica</i>					2017
<i>Phyllostachys</i>	-	21	-	21	Kerschbaumer2
<i>bambusoides</i>					014
<i>Phyllostachys</i>	46	-	-	29	Lin et.al. 2016
<i>makinoi</i>	45	-	-	25	Fengel and Shao
					1984
<i>Phyllostachys</i>	41	15	-	24	Kerschbaumer,
<i>nigra</i>					2014
<i>Phyllostachys</i>	41	-	-	29	Lin et al. 2016
<i>pubescens</i>	46	23	-	26	Yamashita et al.
					2010
	46	-	70		Li et al. 2007
<i>Phyllostachys</i>	37	22	-	24	Li et. al. 2012a
<i>heterocycla</i>	47	23	-	31	Li et al., 2014
<i>Thyrsostachys</i>	44	-	67	27	Hossain et al.
<i>oliveri</i>					2022

(-) data not available

3. Bamboo over other feedstocks

The most common feedstocks for conventional bioethanol synthesis are crops with high sugar and starch content, such as maize and sugarcane. However, because these crops have a strong predilection for specific climatic and soil conditions in order to reach large yields, countries with less favorable growth circumstances are turning to other resources including wheat, sugar beet, potato, and cassava (Lee and Lavoie 2013). Because many of the feedstocks used in fuel production also serve a role in food production, it's been alleged that diverting agricultural food crops away from food and toward biofuels has resulted in higher food costs (Sims et al. 2008). A complicated nexus has emerged as a result of an expanding global population paired with increasing demand for food and energy, prompting controversy about

how these limited resources should be distributed between competing demands (Murphy et al. 2011).

Energy crops (Hu and Ragauskas 2011), woody biomass (Lai et al. 2020), agricultural residues (Zhu et al. 2020), and some underutilized plants like bamboo have all been studied for their possibility in production of bioethanol to date (Table 2). Bamboo has been identified as a potential source of bioethanol due to its high lignocellulosic content, high productivity, and rapid growth and being used as a raw material for large-scale production in several countries. Bamboo easily adapts to different environmental conditions and can grow on marginal land which is not suitable for other agricultural and forestry crops hence, no need of substantial amounts of cultivable land and supply of fresh water for irrigation. Furthermore, bamboo is available throughout the year, which makes it facile for biomass suppliers and ensures continuous work of biorefinery throughout the year.

Table 2. Lignocellulose composition (%) of various feedstocks.

Species	Cellulose	Hemicellulose	Lignin	Reference
Bamboo	30-60	15-50	18-40	Yamashita et al. 2010; Maulana et al. 2020; Hossain et al., 2022
Macroalgae	6-90	2-47	0.5-4.5	Ilyas and Mahamud 2021
Microalgae	16-19	1-14	-	Ilyas and Mahamud 2021
Grasses	25-40	25-50	10-30	Kuhad et al. 1997
Corn stalk	39-47	26-31	3-5	Reddy and Yang 2005
Corn cobs	34-41	32-36	6-16	Pssoth and Sandgren 2019
Sugarcane bagasse	42	25	20	Kim and Day 2011
Sweet sorghum bagasse	34-45	18-28	14-22	Li et al. 2010
Industrial hemp woody core	37	20	12	Xie et al. 2017
Hardwood	45-47	25-40	20-25	Pettersen 1984
Poplar wood	43	18	25	Xu et al. 2020
Eucalyptus globules wood	41	14	28	Schneider et al. 2020
Rice straw	32.1	24	18	Prasad et al. 2007
	28-36	23-28	12-14	Reddy and Yang 2005
	29-35	12-29	17-19	Pssoth and Sandgren 2019
Rapeseed straw	30	13	21	Tan et al. 2020
Wheat straw	33-38	26-32	17-19	Reddy and Yang 2005
	29-35	26-32	16-21	McKendry 2002
	33-40	20-25	15-20	Talebnia, et al. 2010
	35-39	23-30	12-16	Pssoth and Sandgren 2019
Barley straw	31-45	27-38	14-19	Reddy and Yang 2005
	36-43	24-33	6-9	Pssoth and Sandgren 2019
Sorghum straw	32	24	13	Reddy and Yang 2005
	32-35	24-27	15-21	Pssoth and Sandgren 2019

4. Bioethanol production from bamboo

The general process for production of bioethanol from bamboo involves three main steps namely pretreatment of bamboo biomass to obtain an enzymatically-digestible material, enzymatic saccharification to release cell wall sugars and fermentation to convert sugars into ethanol. Pretreatment is a key step to make cellulose microfibrils more accessible to enzymatic digestion. Choosing the right pretreatment technique can reduce costs and also have minimal environmental impact. Dilute sulphuric acid, biological pretreatment with white rot fungi, steam explosion, organosolv and alkali pretreatment have been used by various researchers on different bamboo species. It has been reported that, concentrated sulphuric acid pretreatment is most effective with 98% sugar recovery followed by organosolv and alkali pretreatment with 95% sugar yield (Sun et al. 2011; Li et al. 2012a).

Pretreatment removes lignin and hemicellulose and increases the contact area of cellulase on cellulose surface. Enzymatic hydrolysis converts cellulose into sugars and during fermentation; sugars are converted into ethanol by various microorganisms. While, bamboo is rich in xylan hence the activity of xylanase is very essential to enhance the overall process of enzymatic hydrolysis. Littlewood (2014) compared three pretreatments viz liquid hot water pretreatment, soaking in aqueous ammonia pretreatment and dilute acid pretreatment under optimal conditions and found that bamboo pretreated with liquid hot water and dilute acid at optimal conditions showed similar responses in that 84% of xylan was solubilised during the pretreatment stage as compared to 31% of lignin content removed during soaking in aqueous ammonia pretreatment. It was also found that the effect of high temperature and short times is much more effective than lower temperatures and longer times in improving cell wall accessibility and total sugar release from bamboo.

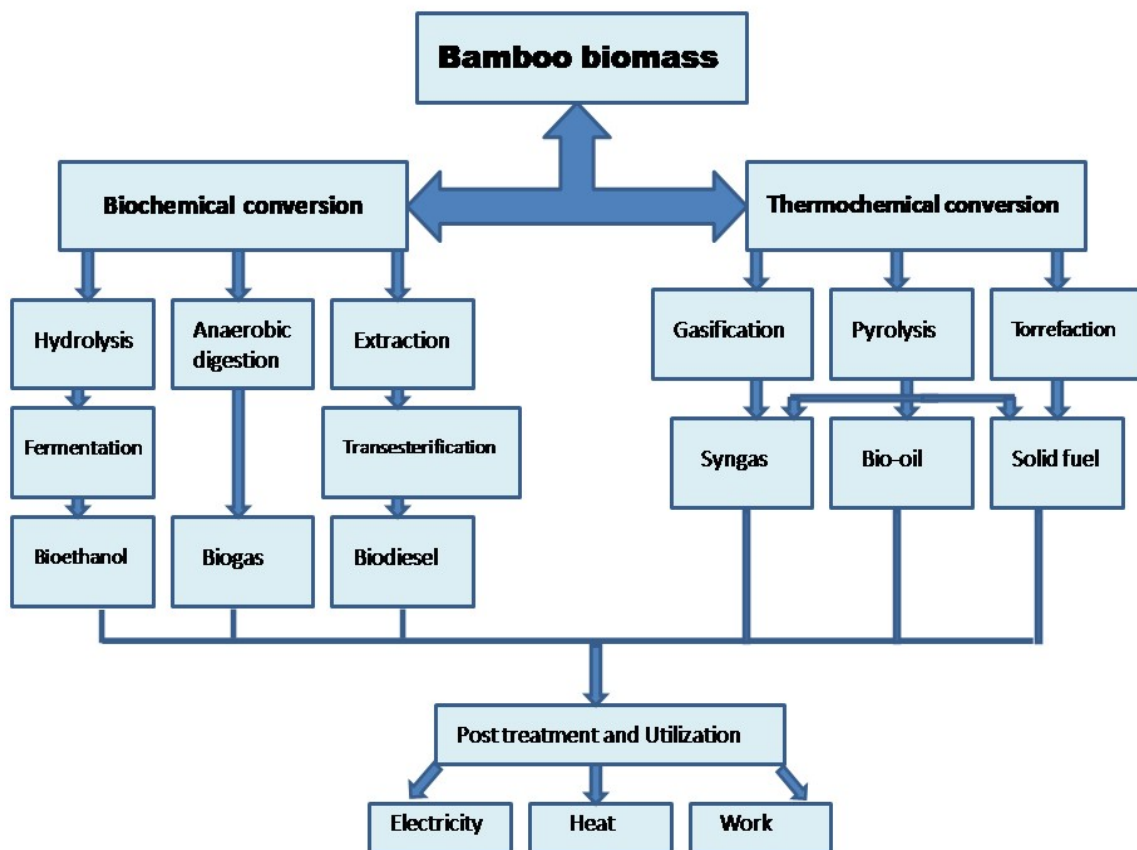


Figure 1. Process configurations for conversion of bamboo biomass to bioenergy.

Conclusion

Bioethanol is a good contender for replacing or complementing petroleum-based liquids since it can be utilized in motors with up to a 10% gasoline mixture without requiring engine modifications. Although first-generation biofuels such as sugarcane and corn-based ethanol are viable options, their production is being scrutinized since they compete with the food crops, which poses a danger to global food security. Bioethanol of the second generation, which is produced from lignocellulosic rich biomass such as bamboo, could overcome the aforementioned challenges because bamboo is a non-food plant, rich source of cellulose, hemicellulose, and lignin, its high abundance, rapid growth rate, perennial nature and low maintenance requirements. Furthermore, liquid biofuels from bamboo may help in the reduction of greenhouse gas emission, increase employment, strengthen regional economies, and ensure supply security.

Conflict of Interest

The authors declare there is no conflict of interest

References

- Akinlabi, E., Anane-Fenin, K. and Akwada, D.R., 2017. Bamboo as Fuel. 10.1007/978-3-319-56808-9_4.
- Alexander, T. and Torres, L., 2011. In Brazil's footsteps: the ethanol boom and Latin America. *Latin Lawyer* [Online], 5.
- Bystriakova, N., 2003. Bamboo Biodiversity: Information for Planning Conservation and Management in the Asia-pacific Region. UNEP World Conservation Monitoring Centre.
- Bystriakova, N., Kapos, V. and Lysenko, I., 2004. Bamboo biodiversity: Africa, Madagascar and the Americas. UNEP/Earth print.
- Correia, V.C., 2011. Produção e caracterização de polpa organossolve de bambu para reforço de matrizes cimentícias, dissertação, Universidade de São Paulo. <https://doi.org/10.11606/D.74.2011.tde-11052011-145742>
- Fatriasari, W., Syafii, W., Wistara, N., Syamsu, K., Prasetya, B. 2016. Lignin and cellulose changes of betung bamboo (*Dendrocalamus asper*) pretreated microwave heating. *International Journal on Advanced Science Engineering Information Technology*, 6(2), 186-95.
- FSI (Forest Survey of India). 2011. India state of forest report. Dehradun, Forest Survey of India. 2869.
- Hossain, M.J., Ghosh, R.K., Das, A.K., Nath, S.C., Islam, M.R., Akhter, S., 2022. Investigation of the potentiality of five bamboo species in biorefinery through analysis of chemical profiles. *Journal of Wood Chemistry and Technology*, 42, 204-210.
- Hsu, T.A., Ladisch, M.R. and Tsao, G.T., 190. Alcohol from cellulose. *Chemical Technology*, 10, 315–319.
- Hu, Z. and Ragauskas, A.J., 2011. Hydrothermal pretreatment of switchgrass. *Industrial & Engineering Chemistry Research*, 50(8), 4225-4230.

Hung, K-C. and Wu, J.H., 2010. Mechanical and interfacial properties of plastic composite panels made from esterified bamboo particles. *Journal of Wood Science*, 56, 216–221.

Ilyas, R.A. and Mahamud, A., 2021. Production of nanocellulose from sustainable algae marine biomass. Conference: Seminar on Advanced Bio- and Mineral based Natural Fibre Composites (SBMC2021) At: Institute of Tropical Forestry and Forest Products (INTROP), Universiti Putra Malaysia. ISBN: 978-983-44426-9-9.

Jansiri, S., Deenu, A., Puangsin, B., Sungkaew, S., Kamthai, S., 2021. Characterization of sweet bamboo (*Dendrocalamus asper* Backer) kraft pulp filled in poly (lactic acid)/polybutylene succinate blend composite. *Polymer Composites*, 1, 1–11. doi:10.1002/pc.26207.

Kerschbaumer, F.E., 2014. Potencial energético de bambus plantados no Brasil - *Phyllostachys bambusoides* (madake), *Phyllostachys nigra* cv henonis (hatiku), *Phyllostachys pubescens* (mossô), dissertação, Universidade Federal do Paraná.

Keshwani, D. R. and Cheng, J.J., 2009. Switchgrass for bioethanol and other value-added applications: A review. *Bioresource Technology*, 100(4), 1515–1523.

Kim, M. and Day, D.F., 2011. Composition of sugar cane, energy cane, and sweet sorghum suitable for ethanol production at Louisiana sugar mills. *Journal of Industrial Microbiology and Biotechnology*, 38(7), 803.

Kuhad, R.C., Singh, A. and Ericksson, K.E. 1997. Microorganisms and enzymes involved in the degradation of plant fiber cell walls. *Advances in Biochemical Engineering/Biotechnology*, 57, 45–125.

Kuttiraja, M., Sindhu, R., Varghese, P.E., Sandhya, S.V., Binod, P., Vani, S., Pandey, A. and Sukumaran, R.K., 2013. Bioethanol production from bamboo (*Dendrocalamus* sp.) process waste. *Biomass and Bioenergy*, 59, 142-150

Lai, C., Jia, Y., Yang, C., Chen, L., Shi, H. and Yong, Q., 2020. Incorporating lignin into polyethylene glycol enhanced its performance for promoting enzymatic hydrolysis of hardwood. *ACS Sustainable Chemistry & Engineering*, 8(4),1797-1804.

- Lee, R. A. and Lavoie, J.M., 2013. From first- to third-generation biofuels: Challenges of producing a commodity from a biomass of increasing complexity. *Animal Frontiers*, 3, 6-11.
- Leenakul, W. and Tippayawong, N., 2013. Dilute acid pretreatment of bamboo for fermentable sugar production. *Journal of Sustainable Energy & Environment*, 1(3), 117-120.
- Li, B.Z., Balan, V., Yuan, Y.J. and Dale, B.E., 2010. Process optimization to convert forage and sweet sorghum bagasse to ethanol based on ammonia fiber expansion (AFEX) pretreatment. *Bioresource Technology*, 101, 1285–1292.
- Li, X.B., Shupe, T.F., Peter, G.F., Hse, C.Y. and Eberhardt, T.L., 2007. Chemical changes with maturation of the bamboo species *Phyllostachys pubescens*. *Journal of Tropical Forest Science*, 6-12.
- Li, Z., Jiang, Z., Fei, B., Cai, Z. and Pan, X., 2014. Comparison of bamboo green, timber and yellow in sulfite, sulfuric acid and sodium hydroxide pretreatments for enzymatic saccharification. *Bioresource Technology*, 151, 91-99.
- Li, Z., Jiang, Z., Fei, B., Liu, X. E. and Yu, Y., 2012a. Bioconversion of bamboo to bioethanol using the two-stage organosolv and alkali pretreatment. *BioResources*, 7, 5691-5699.
- Littlewood, J., 2014. Potential for bamboo as a feedstock for lignocellulosic biofuel production. A thesis submitted to Imperial college London for degree of Doctor of Philosophy.
- Liese, W. and Tang, T.K.H., 2015. Properties of the bamboo culm. In: Liese W, Kohl M (eds) *Tropical forestry, bamboo: the plant and its uses*. Springer International Publishing, Switzerland, pp 227– 256.
- Lin, L.D., Chang, F.C., Ko, C.H. and Wang, C.T., 2016. Bamboo-derived fuel from *Dendrocalamus latiflorus*, *Phyllostachys makinoi*, and *Phyllostachys pubescens* waste. *BioResources*, 11(4), 8425-34.
- Maulana, M.I., Marwanto, M., Nawawi, D.S., Nikmatin, S., Febrianto, F. and Kim, N.H., 2020. Chemical components content of seven Indonesian bamboo species. IOP Conf. Series: Materials Science and Engineering 935 (2020) 012028 IOP Publishing doi:10.1088/1757-899X/935/1/012028

McKendry, P., 2002. Energy production from biomass (part 1): Overview of biomass. *Bioresource Technology*, 83, 37.

Murphy, R. J., Woods, J., Black, M. and Mcmanus, M., 2011. Global developments in the competition for land from biofuels. *Food Policy*, 36, S52-S61.

Pettersen, R.C., 1984. The chemical composition of wood, in: *The Chemistry of Solid Wood*, Rowell, R.M. (Ed.), vol. 207, pp. 115–116, Advances in chemistry series, American Chemical Society: Washington, DC.

Prasad, S., Singh, A. and Joshi, H.C., 2007. Ethanol as an alternative fuel from agricultural, industrial and urban residues. *Resource Conservation and Recycling*, 50, 1.

Reddy, N. and Yang, Y., 2005. Biofibers from agricultural byproducts for industrial applications. *Trends in Biotechnology*, 23, 22–27.

Passoth, V. and Sandgren, M., 2019. Biofuel production from straw hydrolysates: current achievements and perspectives. *Applied Microbiology and Biotechnology*, 103(13), 5105-5116.

Salim, R., Wahab, R. and Ashaari, Z., 2008. Effect of oil heat treatment on chemical constituents of Semantan bamboo (*Gigantochloa scortechinii* Gamble). *Journal of Sustainable Development*, 1(2), 91-98.

Schneider, W.D.H., Fontana, R.C., Baudel, H.M., de Siqueira, J., Rencoret, A., Gutierrez, L.I., de Eugenio, A., Eugenio, A., Prieto, M.J., Martínez, Á.T., Martínez, A.J.P. and Dillon, M. C., 2020. Lignin degradation and detoxification of eucalyptus wastes by on-site manufacturing fungal enzymes to enhance second-generation ethanol yield. *Applied Energy*, 262, 114493, 10.1016/j.apenergy.2020.114493.

Scurlock, J., Dayton, D. and Hames, B., 2000. Bamboo: An overlooked biomass resource? *Biomass and Bioenergy*, 19(4), 229-244.

Sims, R., Mabee, W., Saddler, J. and Taylor, M., 2010. An overview of second generation biofuel technologies. *Bioresource Technology*, 101, 1570-1580.

Sims, R., Taylor, M., Saddler, J. and Mabee, W., 2008. From 1st- to 2nd-generation biofuel technologies. Paris, France: International Energy Agency.

Singh, S.R., Singh, R., Kalia, S., Dalal, S., Dhawan, A.K. and Kalia, R.K., 2013. Limitations, progress and prospects of application of biotechnological tools in improvement of bamboo- A plant with extraordinary qualities. *Physiology and Molecular Biology Plants*, 19, 21–41.

Sumardiono, S., Hawali Abdul Matin, H., Ivan Hartono, I., Choiruly, L. and Budiyo, 2022. Biogas production from corn stalk as agricultural waste containing high cellulose material by anaerobic process. *Materials Today: Proceedings*, 63, S477–S483. <https://doi.org/10.1016/j.matpr.2022.04.135>

Sun, Z.-Y., Tang, Y.-Q., Iwanaga, T., Sho, T. and Kida, K., 2011. Production of fuel ethanol from bamboo by concentrated sulfuric acid hydrolysis followed by continuous ethanol fermentation. *Bioresource Technology*, 102, 10929-10935.

Talebnia, F., Karakashev, D. and Irimi Angelidaki, I., 2010. Production of bioethanol from wheat straw: An overview on pretreatment, hydrolysis and fermentation, *Bioresource Technology*, 101(13), 4744-4753.

Tan, L., Zhong, J., Jin, Y.-L., Sun, Z.-Y., Tang, Y.-Q. and Kida, K., 2020. Production of bioethanol from unwashed-pretreated rapeseed straw at high solid loading. *Bioresource Technology*, 303, Article 122949, 10.1016/j.biortech.2020.122949

Tolessa, A., Woldeyes, B. and Feleke, S., 2017. Chemical Composition of Lowland Bamboo (*Oxytenanthera abyssinica*) Grown around Asossa Town. *Ethiopia World Scientific News*, 74, 141-151.

Wahab, R., Mustafa, M.T., Salam, M.A., Sudin, M., Samsi, H.W. and Rasat, M.S., 2013. Chemical composition of four cultivated tropical bamboo in genus *Gigantochloa*. *Journal of Agricultural Science*, 5(8), 66.

Wang, S., Lin, S., Li, W. and Ding, Y., 2016. Variations in fiber morphology and chemical components of *Dendrocalamus giganteus*. *Forest Products Journal*, 66(5-6), 319-25.

Xiao, X., Bian, J., Peng, X.P., Xu, H., Xiao, B. and Sun, R.C., 2013. Autohydrolysis of bamboo (*Dendrocalamus giganteus* Munro) culm for the production of xylo-oligosaccharides. *Bioresource Technology*, 138, 63-70.

Xie, C., Gong, W., Yang, Q., Zhu, Z., Yan, L., Hu, Z. and Peng, Y., 2017. White-rot fungi pretreatment combined with alkaline/oxidative pretreatment to improve enzymatic saccharification of industrial hemp. *Bioresource Technology*, 243, 188–195.

Xiu-hua, Z., Ping, Z., Zhen-zhen, Z., Li-wei, Z., Jun-feng, N., Guang-yan, N., Yan-ting, H. and Lei, O., 2017. Sap flow-based transpiration in : applicability of the TDP methodology, age effect and rhizome role. *Trees*, 31, 765–779.

Xu, L., Dai, Y., Gui, L., Yuan, C., Zhang, Y. and Lei, 2020. Synergistic benefits from a lignin-first biorefinery of poplar via coupling acesulfamate ionic liquid followed by mild alkaline extraction. *Bioresource Technology*, 303, 122888, 10.1016/j.biortech.2020.122888.

Yamashita, Y., Shono, M., Sasaki, C. and Nakamura, Y., 2010. Alkaline peroxide pretreatment for efficient enzymatic saccharification of bamboo. *Carbohydrate Polymers*, 79, 914-920.

Yang, H. Y., Shi, Z. J., Xu, G. F., Qin, Y. J., Deng, J. and Yang, J., 2019. Bioethanol Production from Bamboo with Alkali-Catalyzed Liquid Hot Water Pretreatment. *Bioresource Technology*, 274, 261–266.

Yousuf, A., Pirozzi, D. and Sannino, F., 2020. Chapter 1 - Fundamentals of lignocellulosic biomass, Editor(s): Abu Yousuf, Domenico Pirozzi, Filomena Sannino, Lignocellulosic Biomass to Liquid Biofuels, Academic Press, 2020, Pages 1-15, ISBN 9780128159361, <https://doi.org/10.1016/B978-0-12-815936-1.00001-0>.

Zhu, J.Q., Zong, Q.J., Li, W.C., Chai, M.Z., Xu, T., Liu, H., Fan, H., Li, B.Z. and Yuan, Y.J., 2020. Temperature profiled simultaneous saccharification and co-fermentation of corn stover increases ethanol production at high solid loading. *Energy Conversion and Management*, 205, 112344.